The Solution

High Capacity Vacuum Induction Chemical Feed System

Model-CN03

Adjustable Output 0-4,572 gpd max

Professional Series

Installation Guide and Owners Product Manual

SureWater Technologies, Inc.

348 N. Park Ave Winter Garden, FL 34787 USA

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I Installation

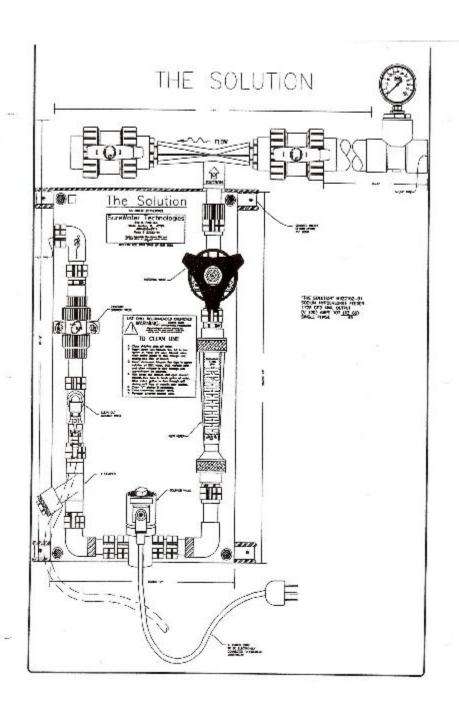
1. Prior to Installation

- 1. Read entire product manual
- 2. Bypass stream must be capable of delivering approximately 39.6 gpm
- 3. Minimum venturi inlet pressure is 15 psi (20-25 psi recommended)
- 4. Inlet side of venturi is to be fed by post filtered water
- 5. Pressure and flow requirements are to be met by creating back pressure on upstream side of main return valve by throttling down the main return line valve. Note: If required recirculation rate cannot be maintained after throttling down main return line valve, it is recommended a booster pump be installed in the by-pass stream, upstream of the inlet side of the venturi prior to the pressure gauge. See Typical Installation Drawing

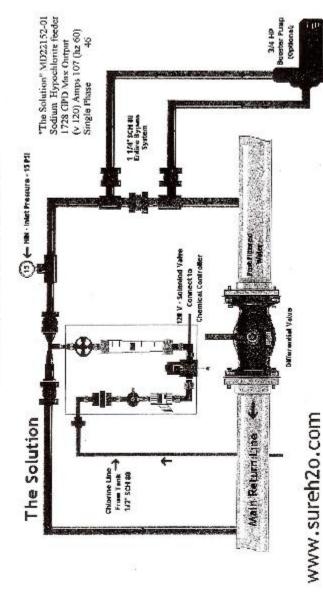
2. Installation Requirements

- 1. Top of unit should be mounted at approximately eye level.
- 2. Unit must be installed in exact vertical plane to insure accuracy.
- 3. All piping should be supported and strapped securely to avoid vibration.
- 4. All Piping and fittings should be SCHED 80 PVC (use of tubing not recommended)
- 5. Use premium, chemical resistant cement (glue) on all PVC connections (Weld-on 724 CPVC Industrial Grade Cement and Weld-on C-65 Cleaner-is recommended)
- 6. It is highly recommended that Pipe Cutters rather than hacksaws be used on all PVC cuts.
- 7. Teflon tape and Teflon pipe dope are to be used on venturi threads, when mounting Isolation valves.
- 8. Unit is to be electrically connected to electronic chemical controller (supplied by others)

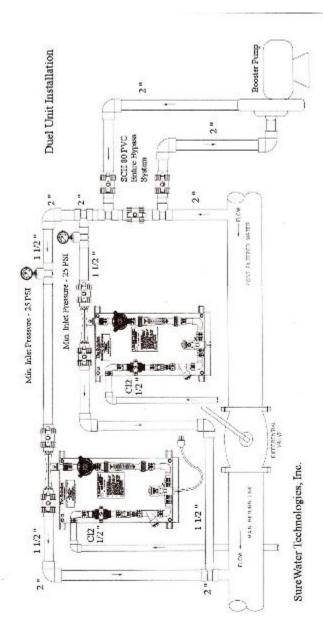
<u>Important:</u> When using hacksaw or drilling PVC pipe it is extremely important that ALL Shaving or filings be removed and cleaned from PVC pipe prior to glueing. Any debris left in pipes may cause clogging of venturi, resulting in unit failure.

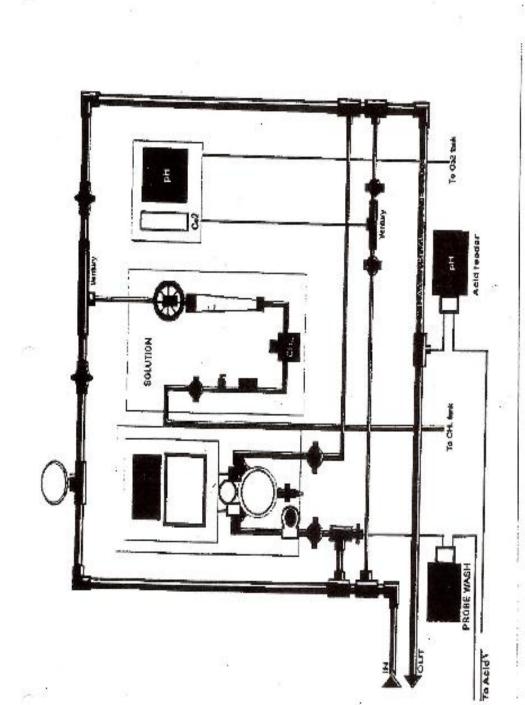


SureWater Technologies Inc.



Typical Installation





3. Installation Instructions

a. Mounting Unit

Unit comes with mounting hardware (four screws and anchors) to be used with the four existing (pre-drilled) mounting holes located in the channel bracket on the back of the unit.

Place unit on desired location (wall – recommend indoors) use level to insure vertical plane of flow meter and mark holes. Drill ¼" anchor holes and insert anchors, use provided screws to mount unit to wall. **Note:** (¼" Drill bit is provided with some units)

b. Schematic / Unit Drawing

Drawing is of "The Solution MD 22152-01"/ not of this unit The CN03 Model is the same except for

- 1. The Solenoid valve is replaced with and Electric Actuated Ball Valve
- 2. The Electric is 220v / 50hz /see actuator data sheet
- 3. The Venturi Isolation Valves and the Pressure Gauge Tee are 1 ½"

c. Installation Drawings

Drawings are of "The Solution MD 22152-01"/ not of this unit The CN03 Model is installed basically the same.

Pipe sizes will vary according to individual installation, depending on length of runs, turns, rises and drops, ect. Generally the by-pass for the CN03 is a 2" loop bushed down to 1 1/2" Prior to the unit. **See:** Dual Installation

- 1. Typical Installation
- 2. Dual Unit Installation
- 3. Integrated Installation

(This shows the existing differential in by-pass loop being used for more components, typically the controller (probe cell), the co2 feeder Venturi, the Solution feeder Venturi and the Solution X-2 PH feeder Venturi See More Possibilities at **WWW.Sureh2o.com**

d. Plumbing

The unit is to be plumbed on a 2" by-pass stream, reduced to 1 %" prior to Inlet side of 0-60psi pressure gauge 1 %" tee (supplied, pre-mounted). Inlet side of venturi is to be fed by post filtered water prior to (upstream of) main return valve. Outlet side of Venturi isolation valve should continue in 1 %" until first fitting then resume 2" through injection in main return. See: Dual Installation Drawing

Note: Booster pump may be required, consult Engineer. (Design plans)

Unit comes 99% pre-assembled on white PVC board, which is mounted on PVC channel.

One ½"Asahi Union Diaphram Valve with o-rings (<u>supplied</u>, red handle) is to be installed on board at metering valve location (between flow meter and Venturi). **Caution:** Do not put unnecessary stress on Clear PVC Pipe.

Two 1 ½" Union Ball Valves with reducers (<u>supplied</u>, <u>isolation valves</u>) are to be Installed (threaded connections) directly onto the inlet and outlet sides of the Venturi. **Note:** Use Teflon tape and Teflon pipe dope.

Install vertically, pre-mounted 0-60 psi liquid filled pressure gauge (supplied on 1 %" tee) in by-pass stream approximately 10" upstream of 1 %" isolation valve prior to Venturi.

Unit comes with two four inch PVC channels (pre-drilled), with two Aickinstrut 1½" PVC pipe fasteners.

These are to be installed 5" prior to Venturi inlet isolation valve and 5" post Venturi outlet isolation valve. (screws and anchors are supplied)

Chlorine supply line should be hard piped entirely from chemical supply tank using ½" schedule 80 PVC. **Note:** Multible units may require larger pipe sizing. Tubing is not recommended.

18"PVC poly tubing (supplied) is to be installed on barbed end of lab cock Clean out valve.

e. Electrical

Component: Plast-o Matic
Model EABV1-2-050-VS-PV Electric Ball Valve Actuator
See: Product Data Sheet
Electrical Connection should be done by an electrician or qualified technician
After mounting, unit is ready for electrical connection.
Electric Ball Valve Actuator is to be electrically connected to Chemical Controller.
The 3 wire System, Function: Fail Safe Version / normally closed, is recommended
Refer: to: Plast-o-Matic Installation, Operation & Maintenance Instructions



PRODUCT DATA

CATALOG EBVA

Multi-Voltage Actuator with Fail-Safe and 4-20mA Digital Positioner Options



Standard Features

- Multi-voltage with auto-voltage sensing
 - 12-24V AC or DC
 - 85-240V AC or DC
- LED status light to indicate operational status of actuator
- · Electronic over-torque protection against valve jam
- · Thermostatic anti-condensation heater
- · Manual override for emergency hand operation
- · Remote position indicator
- IP65 NEMA-4 weatherproof anti-corrosive and UV protected polyamide housing
- · Local visual position indicator
- · Easy mounting with double-D drive
- · All external electrical connections via DIN plugs
- CE marked
- ISO 9000 manufacturer
- · Fail-safe and 4-20mA digital positioner options

The EBVA features a rugged weatherproof and anticorrosive polyamide housing and more features than the original EBV. A visual indicator shows whether the actuator is operating correctly, or had tripped out either by its electronic torque limiter, or has been left in 'manual' mode. Site operators are no longer left with the 'valve or actuator' question when an actuator does not respond to a signal.

The EBVA is quick and easy to install, with a double-D drive, allowing fast mounting to True-Blue valves. There is no need to remove the cover to connect the EBVA electrically, saving installation time. Using the external DIN plugs and external wiring diagrams supplied with the actuator, installation can be pre-wired.

Protection against valve jams is provided by an electronic torque limiter, which auto-relaxes the gearbox when activated, allowing the manual override to be selected to assist in clearing the jam. The effect of condensation is eliminated by an internal thermostatic anti-condensation heater that does not require a separate independent power supply.

Standard function for the EBVA is power open, power close, stays put on power failure.

New to the EBVA are factory installed fail-safe and modulating options. The modulating digital positioner offers auto-calibrating and self-resetting functions.



PLAST-O-MATIC VALVES, INC.

1384 Pompton Avenue, Cedar Grove, New Jersey 07009 (973) 256-3000 • Fax (973) 256-4745 • www.plastomatic.com

	SF	PECIFICATIONS					
Sizes	3/8" - 2	2" Valves	Г	2" Full Port	through 4"		
Actuator	EBVA2, TEBVA6	EBVA1, TEBVA5		EBVA4	EBVA3		
Voltage AC (1ph) or DC)	12 - 24	85 - 240		12 - 24	85 - 240		
Working Time - Sec. 0-90° (No Load) ±10%	11	11		17	17		
Maximum Run Torque Nm	20	20		55	55		
Maximum Break Torque Nm	25	25		60	60		
Duty Rating %	75	75		75	75		
IP Rating - IEC 60529	IP65	IP65	1	IP65	IP65		
Working Angle Standard	90	90	1	90	90		
Temperature Range (C)	-20° to +70°	-20° to +70°		-20° to +70°	-20° to +70°		
Motor Switch	2 x V3	2 x V3		2 x V3	2 x V3		
Volt Free End of Travel Confirmation	2 x V3	2 x V3		2 x V3	2 x V3		
Anti-Condensation Heater (W)	4	4		4	4		
Current Full Load 12VDC 24VDC 24V/1ph	1.03A 0.48A 0.98A			1.96A 0.77A 1.75A			
110V/1ph 240V/1ph		0.19A 0.12A			0.31A 0.19A		
Weight (kg)	1.5	1.5		2.0	2.0		
ISO:5211	F03,F04 and F05	F03,F04 and F05		F05 and F07	F05 and F07		
Drive	Double-D	Double-D		Double-D	Double-D		



CONSTANTLY LIT LED

If the actuator is operating correctly, with no faults, the LED shows a constantly lit light.

.20mA

EBVA STATUS LIGHT FUNCTIONS

THE LED FLASHES WITH 2 BLINKS

If the actuator has been left in 'manual' mode, the actuators motor runs but doesn't drive the output shaft.

After a pre-set time, the actuator knows that as the torque limiter has not activated, and that the motor is running, it must be in manual mode.

THE LED FLASHES ON/OFF

When the actuator senses impending valve jam, the electronic torque limiter is activated and on activation, repeatedly flashes the LED on and off

EBVA OPTIONAL FEATURES

MODULATING ACTUATOR (Option 3 and 4)

Provided via factory installed, self-calibrating digital positioner with 4-20 or 0-10V.

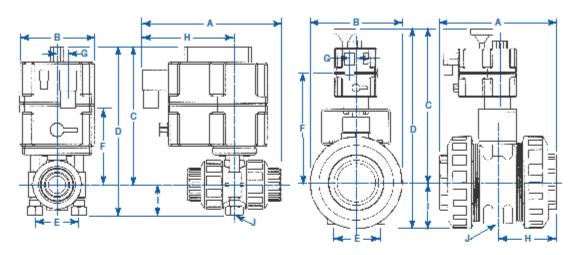
FAIL SAFE ACTUATOR (Option 2, 4, or 6)

Fail safe achieved with the use of industrial re-chargeable batteries which are supplied with the actuator. Specify fail closed or fail open.

APPROXIMATE FLOW RATES AT 1.0 PSI (0,07 Bar) PRESSURE DROP											
Valve Sizes	3/8"	1/2"	3/4"	1"	11/4"	11/2"	2"	201	21/2"	3*	4"
C _V Factor		10	20	40	80	100	120	150	340	485	768

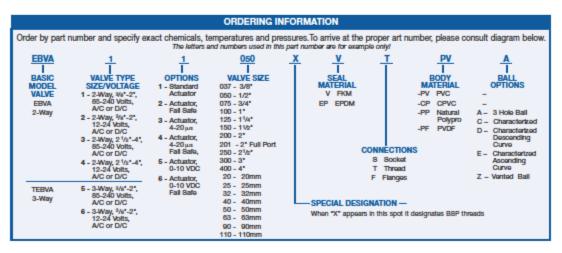
3/8" - 2" SIZES

2" FULL PORT - 4" SIZES

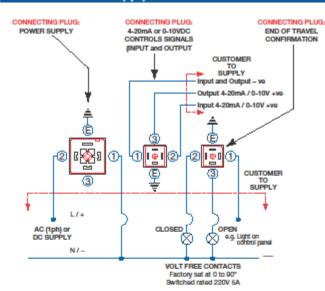


			1	VALVE	E & A	CTUA	ror A	ASSEI	MBLY	- MC	DEL	NUM	BERS	& DIM	MENS	IONS				
Pipe Size	Actuator* with Valve	,	4	E	3	(,)	E	E	-	F	(3	ı	4			J
Size	Model No.	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN
3/8"	EBVA-037 -	78/16	183	411/32	110	73/32	180	819/32	219	13/4	45	3%	94	5/8	16	37/8	100	11/2	38	1/4 - 20
1/2"	EBVA-050 -	78/16	183	411/32	110	78/32	180	819/32	219	13/4	45	3%	94	5/8	16	37/8	100	11/2	38	1/4 - 20
3/4"	EBVA-075 -	78/16	183	411/32	110	7 17/32	188	91/32	229	21/4	57	41/8	105	5/8	16	37/8	100	11/2	38	1/4 - 20
1"	EBVA-100 -	78/16	183	411/32	110	7 ²⁵ /32	198	917/32	242	21/2	64	43/8	111	5/8	16	37/8	100	194	45	1/4 - 20
1%"	EBVA-125 -	79/16	186	411/32	111	81/4	210	10 ⁹ /16	269	311/32	85	47/8	124	5/8	16	37/8	100	25/16	59	1/4 - 20
1%"	EBVA-150 -	75/16	186	411/32	111	81/4	210	10 ⁹ /16	269	3 11/32	85	47/8	124	5/8	16	37/8	100	25/16	59	1/4 - 20
2*	EBVA-200 -	75/16	186	411/32	111	81/4	210	10 ⁹ /16	269	3 11/32	85	47/8	124	5/8	16	37/8	100	25/16	59	1/4 - 20
2" FP	EBVA-201 -	93/8	206	55/16	135	917/32	242	11 ²⁹ /32	303	2%	66	723/32	196	5/8	16	55/16	135	23/8	60	3/s - 16
2%*	EBVA-250 -	93/4	247	5 ²⁹ /32	149	97/16	239	1411/32	364	33/32	78	97/16	239	5/8	16	411/32	110	33/32	78	8MM
3*	EBVA-300 -	1017/32	268	73/16	183	14 ³ /8	365	18 %2	461	213/16	72	117/16	290	19/32	15	55/16	135	32932	96	5/16 - 18
4*	EBVA-400 -	119/16	293	93/16	234	15 ³ /16	386	197/8	502	43/4	121	10%	271	5/8	16	53/4	145	45/8	117	8MM

^{*} To complete the Model Numbers refer to the ordering chart below. Voltage must be specified with model number.



AC (1ph) or DC SUPPLY - WIRING FOR MODULATING ACTUATORS

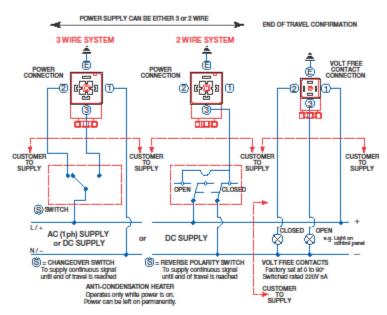


Function: MODULATING VERSION

- · Power open, power close Actuator movement controlled by input signal (4-20mA or 0-10VDC)
- Standard Operation: 4mA or 0V = Actuator Closed, 20mA 10V = Actuator Open (can be reversed)
- Standard Operation: Actuator close on loss of control signal, stays put if loss on main power.
- · Output signal provided as standard (in same format as supply signal)

NOTE: Wiring showing same supply as motor is only a suggestion, Read "Installation, Operation and Maintenance Instructions" before connecting.

AC (1ph) or DC SUPPLY - WIRING ON/OFF OR FAIL SAFE ACTUATORS



Function: ON/OFF VERSION

- Power open, power close
- Stays on in power failure

Function: FAIL SAFE VERSION

- Power open, power close Trickle charges battery in either open or closed position
- · Actuator sent by battery power to preset fail safe position on power failure
- · Actuator returns to pre-failure position on power resumption
- · Fail safe can be either NC (normally-closed) or NO (normally-open)

NOTE: Wiring showing same supply as motor is only a suggestion, Read "Installation, Operation and Maintenance Instructions" before connecting.



(973) 256-3000 • Fax (973) 256-4745 www.plastomatic.com



SERIES EBVA & TEBVA MULTI-VOLTAGE ELECTRIC ACTUATORS

Installation, Operation & Maintenance Instructions

Damage caused by non-compliance to these instructions will not be covered by our warranty. Read these instructions <u>BEFORE</u> installing or connecting the actuator.

SAFETY INSTRUCTIONS. Blues constanted amounte with the use of two electricity. It is recommended that only quarties electricities or perofe inclinates in occordance with electrical engineering, and familiar with local health and safety electricis is because in a local involved in the connection of these electricis. It is according to commentate the least extractor has its own independent fused system is product if against the influence of other electrical devices connected to the system.

ELECTRICAL CONNECTORS (DIN Phigs)







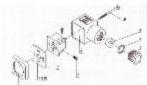
Wanning! BEFORE connecting, ensure the voltage to be applied as within the range shown on the ID label.

Do NOT connect a voltage in excess of 24V to the EDVA-2 EBVA-4 or TEBVA-6 Series adductors or imparable during will be caused and will NOT be covered by our wanterly.

USAAs are multi-voltage capable with automatic voltage sensing. All connections are made using the supplied esternal DIN pluta. The relation is factor is accounted an extension of the cover for connect electrically – in fact, remaining the cover may most belief the vortable of the voltage connect electrically – in fact, remaining the cover may most belief the vortable. The VIVA has 2 voltage ranges:

LEVA-1 EBVA-2 BOVA-3 Sarias. Accepts voltages from 80.240V AC (light) or DC.

EBVA-2 EBVA-4 and TEBVA-3 Sarias. Accepts voltages from 12-24V AC (light) or DC.



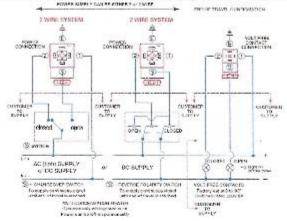
- Connectional We use GT1
 Terminal strip
 Cobic securing serious
 Housing
 Gommet
 Washer
 Clanding
 Securing Serious

CABLE SIZE	SMALL CONNECTOR	9	LARGE CONNECTOR DIN 45850 (SO 4400A C183					
A	DIN: 43850 ISO: 440	o a case						
V2-02	Minimum Diameter	Maximum Clameter	Minimum Diameter	Mazimum Diamete				
ERVA	5 mm	5 rom	8 2200	105 mm				

WARNING — Water-lightness: Theme had the rubber gasket (part 1 share) is correctly netated when setting a DN plug to the actuator. Faiture to do so bould allow water ingress - damage caused by this hostifation error will invalidate any warranty. Do not exertigition the accurring acrow (part 8) when assembling

WIRING DIAGRAMS FOR ON OFF VERSION

Controded of a continuous several specific file monor ones and via a planeary geation system, rotates the output shaft. The motarial stapped by internal carrie, titled to the output shaft, striking micro weighted with care bower to the mota. When is subsequent conditions signal is received, the motar will aim in the opposite discustor invariance the discustor in rotation of the output shaft provided by the care street is care since a share.



EMERGENCY MANUAL OVERRIDE: All EBVA electric actuators are provided with a declutchable manual override to allow

MAN for manual operation and AUTO for automatic operation.

Do NOT attempt to operate the manual override operator without first selecting MAN using the memor law rice selection.
 New otherwise insparable damage will be caused to the administ pentire. Comage or caused it NOT coword by our worants.
 Do NOT remove the manual override selector lever retaining screw as this of size the interest parts to bettern stowered transfer researchie damage to the administrate pentil to be caused its NOT covered by curvaments.



If the accusor is recated beyond the open and closed logos taking it outside the working quadrant O and left outside the working quadrant when returned to Au IO, mailunction may occur- see following pages for detailed information



Operating the manual over ide will cause the LED states lightly: Pash -- see following pages for details:

Scienting emergency manual operations. Using the manual override scients lever, scient MAN, Do not force the lever the actuator will be compaged, this is not covered by our warranty. There are different solutions from which MAN can be selected that each receive different responses from the EBVA occupion which are outlined on the next page... II

1. Set Up

The CN03 High Capacity Vacuum Induction Chemical Feed System is designed to feed Sodium Hypochlorite solution.

Unit is to be used with Electronic Chemical Controller (IE: Strantrol System 5).

Chemical Controller operates unit- turns unit on and off.

Controller must be capable of intermittent feed(proportional), programmable as to cycle time, proportional span and fail safe lockout.

Controller should be set to intermittent feed.

Warning: Fail Safe (or lockout timer) should be set so as not to allow feed rate to exceed acceptable chlorine levels in pool water.

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Example:
```

100,000 gallon pool

1 gallon Cl2 (10% sodium hypochlorite) = 1ppm / 100,000 gallons 5ppm Cl2 = highest acceptable level .5 gpm feed rate (set at flow meter)

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5 ppm = 5 gallons Cl2 = 10 minute fail safe
.5 gpm feed rate
```

Unit feed rate adjustable: 0-3.3 gpm / 12 Lpm Flow meter is calibrated in both gpm/Lpm, Maximum output 4,572 gpd

2. Operation

After Chemical Controller has been set up and fail safe lockout time has been programed and recirculation system is in operation:

- a. Open 1 ½" Venturi by-pass isolation valves (located on inlet and outlet side of Venturi)
- b. Turn on booster pump note: booster pump should be electrically interlocked to recirculation pump / recommend booster pump run continuously (when recirc is on). Inlet pressure should be 20-30 psi, adjust at booster pump
- c. Open blue handle chlorine shut off valve (red handle labcock valve should be closed)
- d. Put chemical controller in feed mode
- e. With red handle Metering Valve adjust float in Flow meter to desired feed rate (just above midrange is recommended)
- f. Reset Chemical Controller to auto

Feeder is now operated be Chemical Controller (powered on and off)

3. Service / Maintenance

This feed system is nearly maintenance free however it does require cleaning periodically. Cleaning is recommended once a month.

Cleaning instructions are located on Unit. Left side for cleaning Acid Feeder, right side for cleaning Chlorine Feeder.

Warning Chemical Hazard: Always Wear Appropriate Personal Protective Equipment

- 1. When Cleaning Unit / or Handling Chemicals
- 2. Never Allow Acid to Mix with Chlorine / or mix different Chlorines

To Clean Unit

- 1. Set controller to feed mode
- 2. Close Chlorine Shut off Valve
- **3.** Insert clean-out labcock flex tube in gallon of water and open labcock valve, allow gallon of water to flow through feeder rinsing it free of chlorine solution.
- **4.** Insert clean-out labcock flex tube in gallon of muriatic acid (20% baume) and allow acid to flow through unit approximately 10 seconds
- **5.** With clean out labcock valve still open, re-insert labcock flex tube in fresh gallon of water, allow entire gallon of water to flow through unit rinsing it free of acid.
- **6.** Clean Y-Strainer if necessary (hand tight only)
- 7. Close clean out labcock valve
- 8. Re-open chlorine shut off valve
- 9. Reset Chemical Controller to auto
- 10. Remove and clean foot valve / strainer as needed

4. Caution Statement

- a. It is recommended you close the chlorine shut off valve if there is a loss of chemical supply failure to do so may result in damage to the float in the flow meter.
- Power surge may cause damage the din connector or the Electric Actuator
 use of Surge protection is highly recommended.

Technical Specifications Data

"The Solution" Model CN03 High Capacity Vacuum Induction Chemical Feed System (Sodium Hypochlorite Solutions)

- 1. Adjustable Feed Rate 0-4572gpd (unit calibrated in gpd/LPM)
- 2. Electrical Multi voltage with auto-voltage sensing85-240v ac or dc
- 3. Overall dimensions 15" w x 27" L

Component / Materials

- 1. Harvel Clear PVC pipe Sched 40, ½"
- 2. Spear Labcock valve ¼" Sched 80 PVC Viton
- 3. Blue White F-460 Flow meter ½" viton .3-3.3gpm Teflon
- 4. True blue Union Valve 1/2'" Sched 80 PVC Viton
- 5. Asahi-Diaphram Valve1/2" Sched 80 viton/ptfl
- 6. Clear Flex 70 PVC Tubing Cat No. 8170-4430
- 7. Hayward Clear PVC y-strainer ½" Viton
- Plast-o-Matic ½"True Blue Union Ball Valve with Electric Actuator Model No.EBVA1-2-050-vs-pv
- 9. Mazzei Venturi MD No. 1587 Kynar NSF Cert St. 50

Mounting Hardware / Materials

- 1. Stainless Steel Screw & Lock Nuts
- 2. 1'x2'x38" White PVC Board
- 3. Aickinstrut PVC Channel 15" L
- 4. Aickinstrut Fiberfast Clamps, Nuts & Bolts
- 5. Aickinstrut #32 PVC Click

Warranty Statement

High Capacity Vacuum Induction Chemical Feed System MD-CN03

SureWater Technologies, Inc. (Hereafter SWT) warrants equipment of it's manufacture and bearing it's identification to be free of defects in workmanship and material. SWT's liability under the warranty extends for a period of one year from date of delivery from our factory or authorized distributor. It is limited to repairing or replacing any device or part which is returned, transportation prepaid to the factory within one you of delivery to the original purchaser, and which is prove defective upon examination.

SWT disclaims all liability for damage during transportation, for consequential damage of whatever nature for damage due to handling, installation or improper operation, and for determining suitability for the use intended by the purchaser.

SWT makes no warranties either expressed or implied other than those stated above. No representative has the authority to change or modify this warranty in any respect.